SPOIL BOARD CONTENTS

Spoil Boards for SD110 & SD120 Includes

Item Number	Quantity	Part Number	Part Name
1	8	208304	SD Spoil Board Slat
2	16	204267 (Kit)	1/4-20 Spotweld Nut
3	16	204267 (Kit)	1/4" Washer
4	16	204267 (Kit)	1/4-20 x 1/2 Phillips Pan

The SD110 Spoil Board Kit comes with the quantities listed here for full Aluminum T-Slot Bed coverage.
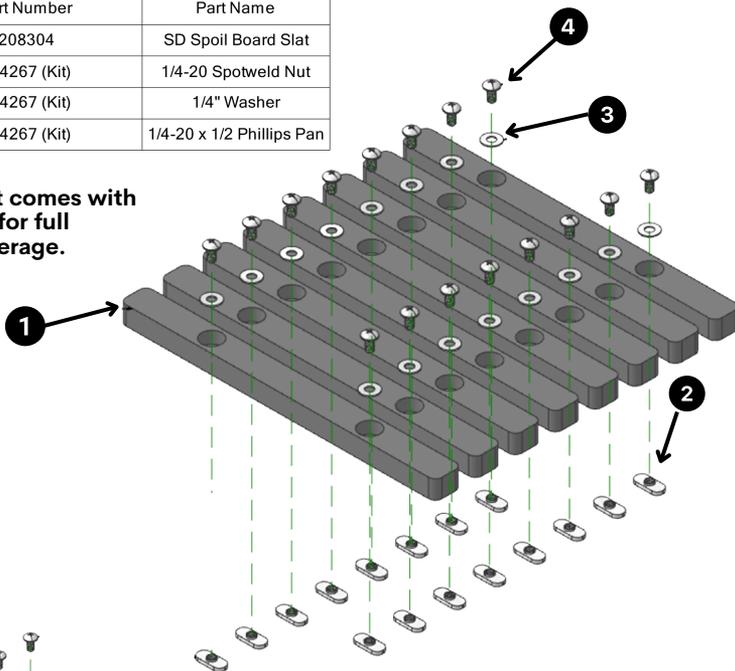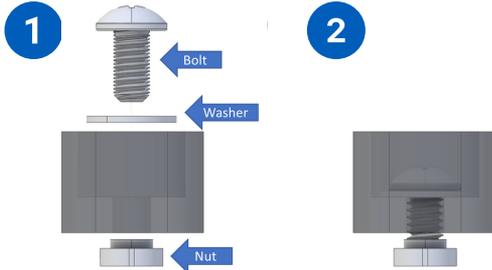
**The SD120 Spoil Board Kit comes with double the quantities listed here for full Aluminum T-Slot Bed coverage.**
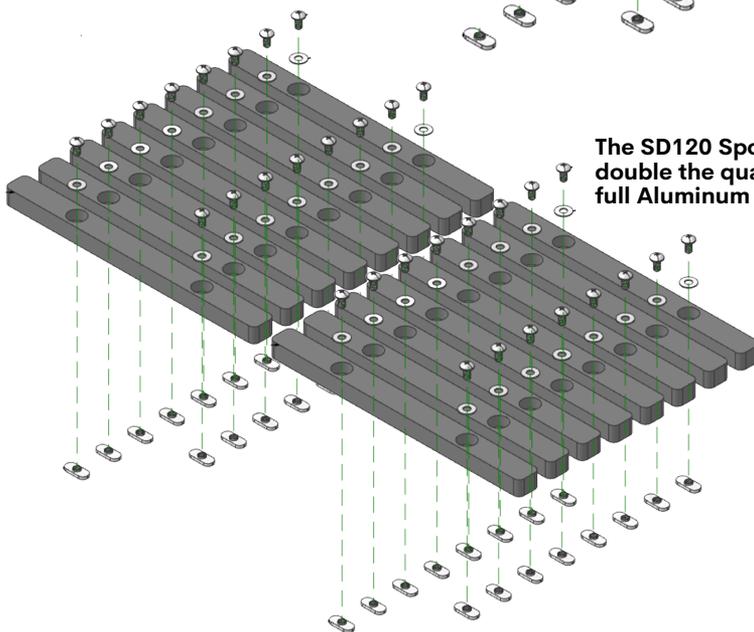
SPOIL BOARD Installation

Assemble the slats by attaching the bolts, washers, and nuts as shown below. Do not overtighten the nut, it will need to be loose to slide into the Aluminum T-Slot Bed on the SHARK CNC.

1

Bolt

Washer

Nut

2

X Assembly
Once all slats are prepared as described, slide them into the Aluminum T-Slot Bed on the SHARK CNC in the orientation shown below
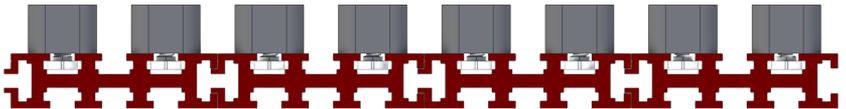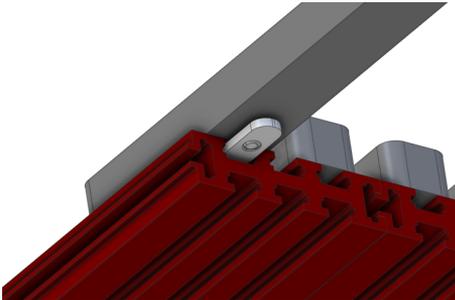
Y Assembly
Position the slats flush with the front of the Aluminum T-Slot Bed on your SHARK CNC. On the SD120, position the second set of slats directly behind the first. Once all slats are positioned, tighten all bolts with a hand tool to secure the slats.

Front of Machine